

CHAMFER

CUT OF DAMAGED END AND REPAIR WITH STUB SHAFT AS SHOWN

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DRILL THROUGH AND DRIVE IN 1/2" DIA DOWEL PIN

3 5/8"

-4 1/2"

8 1/8"

2 3/16" CONFIRM

KEYWAY

DRILL FOR FRICTION FIT-1" DIA BAR STOCK FLUSH WELD AT END BEVEL AND WELD ALL AROUND

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ASSEMBLY PLOW SHAFT



